The documentation and process conversion measures necessary to comply with this revision shall be completed by 10 October 2000.

INCH-POUND

MIL-PRF-19500/472B 10 July 2000 SUPERSEDING MIL-S-19500/472A (ER) 20 January 1983

#### PERFORMANCE SPECIFICATION

SEMICONDUCTOR DEVICE, DARLINGTON TRANSISTOR, NPN, SILICON, POWER TYPES 2N6350, 2N6351, 2N6352 AND 2N6353 JAN, JANTX, JANTXV, JANHC AND JANKC

This specification is approved for use by all Departments and Agencies of the Department of Defense.

#### 1. SCOPE

- 1.1 <u>Scope</u>. This specification covers the performance requirements for NPN Darlington, silicon power transistors. Three levels of product assurance are provided for each encapsulated device type as specified in MIL-PRF-19500 and two levels of product assurance are provided for each unencapsulated device type as specified in MIL-PRF-19500.
- 1.2 Physical dimensions. See figure 1 (TO-33) for 2N6350 and 2N6351, figure 2 (3-pin TO-66) for 2N6352 and 2N6353, and figure 3 for JANHC and JANKC (die).

#### 1.3 Maximum ratings.

	P <sub>T</sub> T <sub>A</sub> = +25°C	P <sub>T</sub> T <sub>C</sub> = +100°C	V <sub>EB1</sub>	V <sub>EB2</sub>	V <sub>CBO1</sub>	V <sub>CER</sub>	Ic	I <sub>C</sub> (1)	I <sub>B1</sub>	T <sub>OP</sub> and T <sub>STG</sub>	R <sub>θJC</sub> Max
	W	W	V dc	V dc	V dc	V dc	A dc	A dc	A dc	<u>°C</u>	<u>°C/W</u>
2N6350	1.0 (2)	5 (3)	12	6	80	80	5	10	0.5	-65 to +200	20
2N6351	1.0 (2)	5 (3)	12	6	150	150	5	10	0.5	-65 to +200	20
2N6352	2.0 (4)	25 (5)	12	6	80	80	5	10	0.5	-65 to +200	4.0
2N6353	2.0 (4)	25 (5)	12	6	150	150	5	10	0.5	-65 to +200	4.0

- (1) Applies for  $t_p \le 10$  ms, duty cycle  $\le 50$  percent.
- (2) Derate linearly 5.72 mW/ $^{\circ}$ C for T<sub>A</sub> > 25 $^{\circ}$ C.
- (3) Derate linearly 50 mW/ $^{\circ}$ C for T<sub>C</sub> > 100 $^{\circ}$ C.
- (4) Derate linearly 11.4 mW/°C for  $T_A > 25$ °C.
- (5) Derate linearly 250 mW/°C for  $T_C > 100$ °C.

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Defense Supply Center, Columbus, ATTN: DSCC-VAC, P.O. Box 3990, Columbus, OH 43216-5000, by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

PIST PIPULION STATEMENT A Approved for public releases distribution is unlimited.

#### 1.4 Primary electrical characteristics.

	h <sub>FE</sub> <u>1</u> /		h <sub>fe</sub>   <u>1</u> /	V <sub>BE(ON)1</sub>	V <sub>CE(SAT)</sub>		Switching	
	0=	5 V dc 5 A dc	$V_{CE} = 10 \text{ V dc}$ $I_{C} = 1 \text{ A dc}$	$V_{CE} = 5 \text{ V dc}$ $I_{C} = 5 \text{ A dc}$	I <sub>C</sub> = 5 A dc I <sub>B1</sub> = 5 mA dc	$I_C = 5 \text{ A dc}$ $I_{B1} = 10 \text{ mA dc}$	I <sub>C</sub> =	5 A dc
	2N6350 2N6352	2N6351 2N6353	f = 10 MHz	Ü	2N6350 2N6352	2N6351 2N6353	t <sub>on</sub>	t <sub>Off</sub>
				V dc	<u>V dc</u>	<u>V dc</u>	<u>μs</u>	<u>иs</u>
Min Max	2,000 10,000	1,000 10,000	5 25	2.5	1.5	2.5	0.5	1.2

<sup>1/</sup> Pulsed, see 4.5.1.

#### 2. APPLICABLE DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3 and 4 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements documents cited in sections 3 and 4 of this specification, whether or not they are listed.

#### 2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

#### **SPECIFICATION**

#### DEPARTMENT OF DEFENSE

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

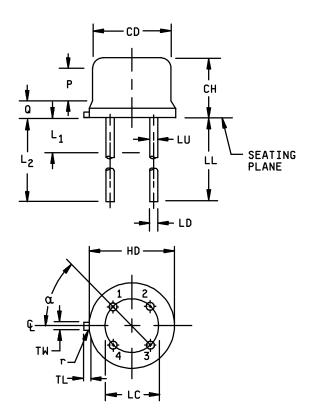
#### **STANDARD**

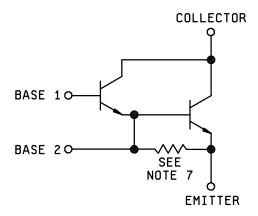
### DEPARTMENT OF DEFENSE

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Unless otherwise indicated, copies of the above specifications, standards, and handbooks are available from the Document Automation and Production Service (DAPS), Building 4D (DPM-DODSSP), 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

2.3 <u>Order of precedence</u>. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.





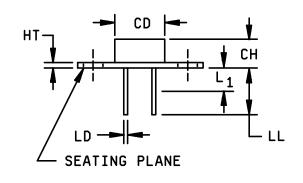
# SCHEMATIC CIRCUIT

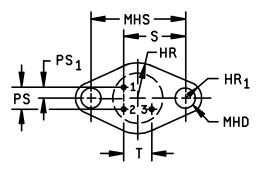
FIGURE 1. <u>Dimensions and configuration (T0-33)</u>.

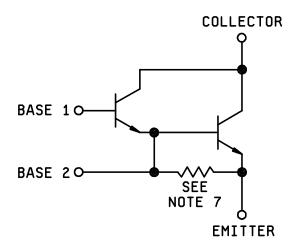
Symbol	Inc	hes	es Millin		Notes
	Min	Max	Min	Max	
CD	0.305	0.335	7.75	8.51	6
СН	0.184	0.260	4.67	6.60	
HD	0.335	0.370	8.51	9.40	
LC	0.20	0 TP	5.08	0 TP	7
LD	0.016	0.021	0.407	0.533	8, 9
LL	1.500	1.750	38.10	44.45	8, 9
L <sub>1</sub>		0.050		1.27	8, 9
L <sub>2</sub>	0.250		6.35		8, 9
LU	0.016	0.019	0.407	0.482	8, 9
TL	0.029	0.045	0.74	1.14	4
TW	0.028	0.034	0.712	0.863	3
Р	0.100		2.54		6
Q		0.050		1.27	5
r		0.010		0.254	11
α	45° TP		45°	7	

- Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Beyond r (radius) maximum, TW shall be held for a minimum length of 0.011 inch (0.28 mm).
- 4. TL measured from maximum HD.
- 5. Outline in this zone is not controlled.
- 6. CD shall not vary more than 0.010 inch (0.25 mm) in zone P. This zone is controlled for automatic handling.
- 7. Leads at gauge plane 0.054 + 0.001 0.000 inch (1.37 + 0.03 0.00 mm) below seating plane shall be within 0.007 inch (0.18 mm) radius of True Position (TP) at maximum material condition (MMC) relative to tab at (MMC). The device may be measured by direct methods.
- 8. LU applies between L<sub>1</sub> and L<sub>2</sub>. LD applies between L<sub>2</sub> and LL minimum. Diameter is uncontrolled in L<sub>1</sub> and beyond LL minimum.
- 9. All leads.
- 10. Lead designation is as follows: 1 Emitter, 2 Base (B2), 3- Base (B1), 4 Collector. The collector shall be connected to the case.
- 11. r (radius) applies to both inside corners of the tab.
- 12. Internal resistance (typically 750 ohms).

FIGURE 1. <u>Dimensions and configuration (T0-33)</u> - Continued.







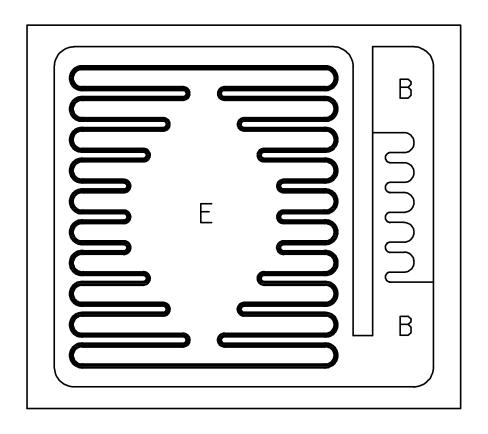
# SCHEMATIC CIRCUIT

FIGURE 2. Physical dimensions for 2N6352 and 2N6353 (3-pin TO-66).

Symbol	Incl	hes	Millim	Notes	
	Min	Max	Min	Max	
CD		0.620		15.75	
СН	0.250	0.340	6.35	8.64	
HT	0.050	0.075	1.27	1.91	4
HR		0.350		8.89	
HR <sub>1</sub>	0.115	0.145	3.92	3.68	
LD	0.028	0.034	0.711	0.863	5
LL	0.360	0.500	9.14	12.70	5
L <sub>1</sub>		0.050		1.27	5
MHD	0.142	0.152	3.61	3.86	
MHS	0.958	0.962	24.33	24.43	
PS	0.190	0.210	4.83	5.33	
PS <sub>1</sub>	0.093	0.105	2.36	2.72	
S	0.570	0.590	14.48	14.99	
Т	0.190	0.210	4.83	5.33	

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. The outline contour is optional.
- 4. Dimension does not include sealing flanges.
- 5. All leads.
- 6. Lead designation is as follows: 1 Emitter, 2 Base (B1), 3- Base (B2), Collector. The collector shall be connected to the case.
- 7. Internal resistance (typically 750 ohms).
- 8. Shape of capweld flange is optional and cannot extend beyond HR.

FIGURE 2. Physical dimensions for 2N6352 and 2N6353 (TO-66) - Continued.



1. Chip size: 87 x 100 mils  $\pm$  2 mils. 2. Chip thickness:  $10 \pm 1.5$  mils nominal.

3. Top metal: Aluminum 30,000Å minimum, 33,000Å nominal.

4. Back metal: A. Al/Ti/Ni/Ag 12kå/3kå/7kå min.,15kå/5kå/10kå/10kå nom.

B. Gold: 2,500Å minimum, 3,000Å nominal.

5. Backside: Collector.

6. Bonding pad:  $B_1 = 16 \text{ x } 14 \text{ mils}, B_2 = 16 \text{ x } 18 \text{ mils}, E = 40 \text{ x } 8 \text{ mils}.$ 

FIGURE 3. JANHC and JANKC A-version die dimensions.

#### 3. REQUIREMENTS

- 3.1 <u>General</u>. The requirements for acquiring the product described herein shall consist of this document and MIL-PRF-19500.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).
- 3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500.
- 3.4 <u>Interface requirements and physical dimensions</u>. The interface requirements and physical dimensions shall be as specified in MIL-PRF-19500 and on figure 1 (TO-33) for 2N6350 and 2N6351, figure 2 (3-pin TO-66) for 2N6352 and 2N6353, and figure 3 for JANHC and JANKC (die) herein.
- 3.4.1 <u>Lead finish</u>. Unless otherwise specified, lead finish shall be solderable in accordance with MIL-STD-750, MIL-PRF-19500, and herein. Where a choice of lead finish or formation is desired, it shall be specified in the acquisition document (see 6.2)
- 3.5 <u>Marking</u>. Marking shall be in accordance with MIL-PRF-19500. At the option of the manufacturer, marking may be omitted from the body, but shall be retained on the initial container.
- 3.6 <u>Electrical performance characteristics</u>. Unless otherwise specified, the electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.
  - 3.7 <u>Electrical test requirements</u>. The electrical requirements shall be the subgroups specified in table I herein.
- 3.8 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

### 4. VERIFICATION

- 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
  - a. Qualification inspection (see 4.2).
  - b. Screening (see 4.3)
  - c. Conformance inspection (see 4.4).
- 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

4.3 <u>Screening (JANTX and JANTXV levels only)</u>. Screening shall be in accordance with table IV of MIL-PRF-19500, and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table IV of MIL-PRF-19500)	Measurement  JANTX and JANTXV levels only
11	I <sub>CEX1</sub> and h <sub>FE1</sub>
12	See 4.3.1
13	$\Delta I_{CEX1} = \pm 100$ percent of initial value or 20 nA dc, whichever is greater; $\Delta h_{FE1} = \pm 25$ percent of initial value; subgroup 2 of table I herein.

4.3.1 Power burn-in conditions. Power burn-in conditions are as follows:  $T_A = +25^{\circ}C$ ;

Power shall be applied to achieve  $T_J = 135^{\circ}C$  minimum and power dissipation of  $P_D \ge 75$  percent of maximum rated  $P_T$  as defined in 1.3.

2N6350	$V_{CE} = 60 \text{ V dc}$	$P_{T} = 1.0 \text{ W}$
2N6351	$V_{CE} = 100 \text{ V dc}$	$P_{T} = 1.0 \text{ W}$
2N6352	$V_{CE} = 60 \text{ V dc}$	$P_{T} = 2.0 \text{ W}$
2N6353	$V_{CE} = 100 \text{ V dc}$	$P_{T} = 2.0 \text{ W}$

- 4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- 4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with MIL-PRF-19500 and table I herein. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2 herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in table VIb (JAN, JANTX, and JANTXV) of MIL-PRF-19500, and as follows. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2 and delta requirements shall be as specified in 4.5.2 herein.
  - 4.4.2.1 Group B inspection, table VIb of MIL-PRF-19500.

Subgroup	<u>Method</u>	Condition
В3	1027	For 2N6350 and 2N6351; $V_{\text{CE}} = +40 \text{ V}$ dc. For 2N6352 and 2N6353; $V_{\text{CE}} = +100 \text{ V}$ dc. Power shall be applied to achieve $T_J = 150^{\circ}\text{C}$ minimum and power dissipation of $P_D \geq 75$ percent of maximum rated $P_T$ as defined in 1.3.
B5	3151	Base 1 shorted to base 2 (see 1.3).

4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in table VII of MIL-PRF-19500, and as follows. Electrical measurements (end points) shall be in accordance with table I, subgroup 2 and and delta requirements shall be as specified in 4.5.2 herein.

### 4.4.3.1 Group C inspection, table VII of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
C2	2036	Test condition E for 2N6350 and 2N6351. Test condition A for 2N6352 and 2N6353, weight = 3 lbs, $t$ = 15s.
C6	1027	For 2N6350 and 2N6351; $V_{\text{CE}} = +40 \text{ V}$ dc. For 2N6352 and 2N6353; $V_{\text{CE}} = +100 \text{ V}$ dc. Power shall be applied to achieve $T_J = 150^{\circ}\text{C}$ minimum and power dissipation of $P_D \ge 75$ percent of maximum rated $P_T$ as defined in 1.3.

- 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.
- 4.5.1 <u>Pulse measurements</u>. Conditions for pulse measurements shall be as specified in section 4 of MIL-STD-750.
  - 4.5.2 Delta requirements. Delta requirements shall be as specified below:

Step	Inspection (1)		MIL-STD-750	Symbol	Limit
		Method	Conditions		
1.	Forward current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}$ ; $I_{C} = 5.0 \text{ mA}$ dc; pulsed see 4.5.1, $R_{B2E} = 100 \text{ ohm}$	Δh <sub>FE2</sub>	± 25% change from initial reading.
2.	Thermal resistance (junction to case)	3151	Base 1 shorted to base 2	$R_{\theta JC}$	See 1.3

(1) The delta measurements for table VIb (JAN, JANTX and JANTXV) of MIL-PRF-19500 are subgroup 3, see table II herein, step 1.

TABLE I. Group A inspection.

Inspection 1/		MIL-STD-750	Symbol	Lim	nits	Unit
	Method	Conditions		Min	Max	
Subgroup 1						
Visual and mechanical examination	2071					
Subgroup 2						
Collector to emitter breakdown voltage	3011	Bias condition B, $I_C = 25$ mA dc, Pulsed (see 4.5.1) $R_{B1E} = 2.2$ k ohm,	V <sub>(BR)CER</sub>			
2N6350, 2N6352 2N6351, 2N6353		R <sub>B2E</sub> = 100 ohms		80 150		V dc V dc
Emitter to base 1, breakdown voltage	3026	Bias condition D, I <sub>E</sub> = 12 mA dc, base 2 open.	V <sub>(BR)EBO1</sub>	12		V dc
Emitter to base 2, breakdown voltage	3026	Bias condition D, I <sub>E</sub> = 12 mA dc, base 1 open.	V <sub>(BR)EBO2</sub>	6		V dc
Collector to emitter cutoff current	3041	Bias condition A, $V_{EB1} = 2 \text{ V dc}$ , $R_{B2E} = 100 \text{ ohms}$	I <sub>CEX1</sub>			
2N6350, 2N6352 2N6351, 2N6353		V <sub>CE</sub> = 80 V dc V <sub>CE</sub> = 150 V dc			1.0 1.0	μA dc μA dc
Saturated voltage and resistance	3071	$I_C = 5.0 \text{ A dc}$ ; $R_{B2E} = 100 \text{ ohms}$	V <sub>CE(sat)1</sub>			
2N6350, 2N6352		$I_B = 5$ mA dc, pulsed (see 4.5.1)			1.5	V dc
2N6351, 2N6353		$I_B = 10$ mA dc, pulsed (see 4.5.1)			2.5	V dc
Base emitter voltage (unsaturated)	3066	$V_{CE}$ = 5 V dc, $I_{C}$ = 5.0 A dc pulsed (see 4.5.1) $R_{B2E}$ = 100 ohms	V <sub>BE(on)1</sub>		2.5	V dc
Forward-current transfer ratio	3076	$V_{CE}$ = 5 V dc $I_{C}$ = 1.0 A dc; pulsed (see 4.5.1). $R_{B2E}$ = 1 k ohms	h <sub>FE1</sub>			
2N6350, 2N6352 2N6351, 2N6353				2,000 1,000		

See footnote at end of table.

TABLE I. Group A inspection - Continued.

Inspection 1/		MIL-STD-750	Symbol	Lir	mits	Unit
	Method	Conditions		Min	Max	
Subgroup 2 – Continued			h <sub>FE2</sub>			
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}$ $I_C = 5.0 \text{ A dc}$ ; pulsed (see 4.5.1). $R_{B2E} = 100 \text{ ohms}$				
2N6350, 2N6352 2N6351, 2N6353		TNB2E = TOO OHING		2,000 1,000	10,000 10,000	
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}$ $I_{C} = 10 \text{ A dc};$ pulsed (see 4.5.1).	h <sub>FE3</sub>			
2N6350, 2N6352 2N6351, 2N6353		$R_{B2E} = 100 \text{ ohms}$		400 200		
Subgroup 3						
High temperature operation:		T <sub>A</sub> = +150°C				
Collector to emitter cutoff current	3041	Bias condition A V <sub>EB1</sub> = 2 V dc; R <sub>B2E</sub> = 100 ohms	I <sub>CEX2</sub>			
2N6350, 2N6352 2N6351, 2N6353		$V_{CE} = 80 \text{ V dc}$ $V_{CE} = 150 \text{ V dc}$			1.0 1.0	mA dc mA dc
Low temperature operation:		T <sub>A</sub> = -65°C				
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}$ $I_{C} = 5.0 \text{ A dc}$ , pulsed (see 4.5.1)	h <sub>FE4</sub>			
2N6350, 2N6352 2N6351, 2N6353		R <sub>B2E</sub> = 100 ohms		400 200		
Subgroup 4						
Small-signal short- circuit forward- current transfer ratio	3306	$V_{CE} = 10 \text{ V dc}, I_{C} = 1.0 \text{ A dc}$ f = 10 MHz, $R_{B2E} = 100 \text{ ohms}$	h <sub>fe</sub>	5	25	
Open circuit output Capacitance	3236	V <sub>CB1</sub> = 10 V dc; 100 kHz ≤ f ≤ 1 MHz, base 2 open	C <sub>obo</sub>		120	pF

See footnote at end of table.

TABLE I. Group A inspection - Continued.

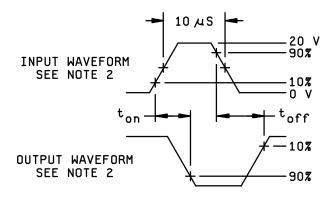
Inspection 1/		MIL-STD-750	Symbol	Limits		Unit
	Method	Conditions		Min	Max	
Subgroup 4 - Continued.						
Pulse response						
Turn-on time	3251	Test condition A, $V_{CC} = 30 \text{ V}$ dc $I_C = 5.0 \text{ A}$ dc	t <sub>on</sub>			
2N6350, 2N6352 2N6351, 2N6353		See figure 4 See figure 5.			0.5 0.5	μs μs
Turn-off time	3251	Test condition A, $V_{CC} = 30 \text{ V}$ dc $I_C = 5.0 \text{ A}$ dc	t <sub>off</sub>			
2N6350, 2N6352 2N6351, 2N6353		See figure 4 See figure 5.			1.2 1.2	μs μs
Subgroup 5						
Safe operating area (continuous dc) (for types 2N6350 and 2N6351 only)	3053	$T_{C} = +100^{\circ}C$ ; $t \ge 1.0 \text{ s}$ , 1 cycle $t_{r} + t_{f} = 10 \mu\text{s}$ (see figure 6) $R_{B2E} = 100 \text{ ohms}$				
<u>Test 1</u> (2N6350, 2N6351)		$V_{CE} = 1.5 \text{ V dc}; I_{C} = 3.3 \text{ A dc}$				
<u>Test 2</u> (2N6350, 2N6351)		$V_{CE} = 30 \text{ V dc}; I_{C} = 167 \text{ mA dc}$				
<u>Test 3</u> (2N6350)		$V_{CE} = 80 \text{ V dc}; I_{C} = 35 \text{ mA dc}$				
<u>Test 4</u> (2N6351)		$V_{CE} = 150 \text{ V dc}; I_{C} = 13 \text{ mA dc}$				

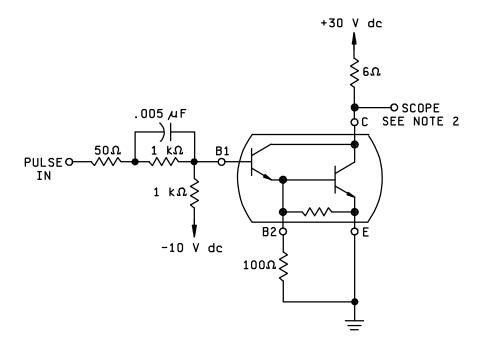
See footnote at end of table.

TABLE I. Group A inspection - Continued.

Inspection 1/	MIL-STD-750		Symbol	Symbol Limits		Unit
	Method	Conditions		Min	Max	
Subgroup 5 - Continued.						
Safe operating area (continuous dc) (for types 2N6352 and 2N6353 only)	3053	$T_{C} = +100^{\circ}C$ ; $t \ge 1.0 \text{ s}$ , 1 cycle $t_{r} + t_{f} = 10 \mu\text{s}$ (see figure 7) $R_{B2E} = 100 \text{ ohms}$				
<u>Test 1</u> (2N6352, 2N6353)		$V_{CE} = 5.0 \text{ V dc}; I_{C} = 5 \text{ A dc}$				
<u>Test 2</u> (2N6352, 2N6353)		$V_{CE} = 10 \text{ V dc}; I_{C} = 2.5 \text{ mA dc}$				
<u>Test 3</u> (2N6352)		$V_{CE} = 80 \text{ V dc}; I_{C} = 95 \text{ mA dc}$				
<u>Test 4</u> (2N6353)		$V_{CE} = 150 \text{ V dc}; I_{C} = 35 \text{ mA dc}$				
Electrical measurements		See table I, Subgroup 2.				
Safe operating area (switching)	3053	Load condition B (clamped inductive load) See figure 9. $T_A = +\ 100^{\circ}\text{C},$ $t_r + t_f \leq 1.0 \ \mu\text{s}, \ \text{duty cycle} \leq 2$ percent; $t_p = 8 \ \text{ms (vary to obtain I}_C) \ R_s = 0.1 \ \Omega; \ R_{BB1} = 200 \ \Omega,$ $V_{BB1} = 10 \ V \ \text{dc}, \ R_{BB2} = 2.2 \ k\Omega,$ $V_{BB2} = -4 \ V \ \text{dc}, \ I_C = 5 \ \text{A dc},$ $V_{CC} = 25 \ V \ \text{dc}; \ R_L \leq 2.5 \ \Omega,$ $L = 40 \ \text{mH (Triad c-48U, or equivalent)}, \ R_{B2E} = 100 \ \Omega$				
2N6350, 2N6352		Clamp voltage = 50 +0, -5 V dc				
2N6351, 2N6353		Clamp voltage = 90 +0, -5 V dc				
Electrical measurements		See table I, subgroup 2				

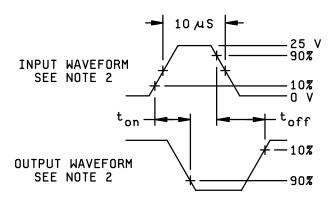
<sup>1/</sup> For sampling plan, see MIL-PRF-19500.

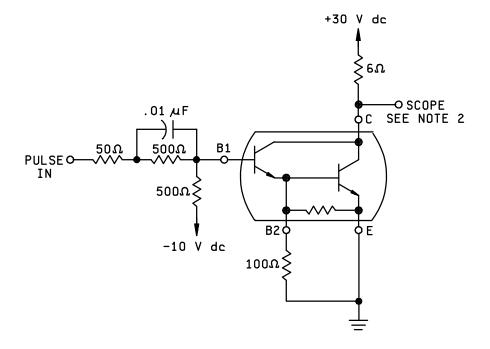




- 1. The input waveform is supplied by a pulse generator with the following characteristics:  $t_r \le 15 \text{ ns}$ ,  $t_f \le 15 \text{ ns}$ ,  $Z_{Out} = 50 \Omega$ , PW = 10  $\mu$ s, duty cycle  $\le 2$  percent.
- 2. Output waveforms are monitored on an oscilloscope with the following charactersticics:  $t_r \le 15 \text{ ns}$ ,  $Z_{in} \ge 10 \text{ M}\Omega$ ,  $C_{in} \le 11.5 \text{ pf}$ .
- 3. Resistors shall be noninductive types.
- 4. The DC power supplies may require additional by-passing in order to minimize ringing.

FIGURE 4. Pulse response test circuit for 2N6350 and 2N6352.





- 1. The input waveform is supplied by a pulse generator with the following characteristics:  $t_r \le 15 \text{ ns}$ ,  $t_f \le 15 \text{ ns}$ ,  $Z_{Out} = 50 \Omega$ , PW = 10  $\mu$ s, duty cycle  $\le 2$  percent.
- 2. Output waveforms are monitored on an oscilloscope with the following charactersticics:  $t_r \le 15 \text{ ns}$ ,  $Z_{in} \ge 10 \text{ M}\Omega$ ,  $C_{in} \le 11.5 \text{ pf}$ .
- 3. Resistors shall be noninductive types.
- 4. The DC power supplies may require additional by-passing in order to minimize ringing.

FIGURE 5. Pulse response test circuit for 2N6351 and 2N6353.

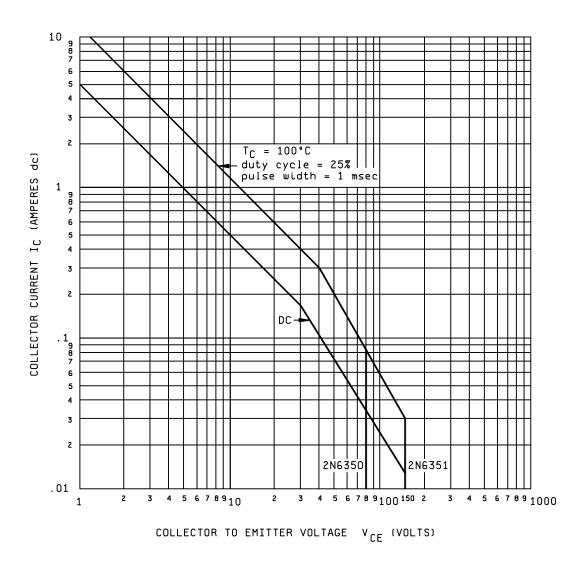


FIGURE 6. Maximum safe operating area graph for types 2N6350 and 2N6351.

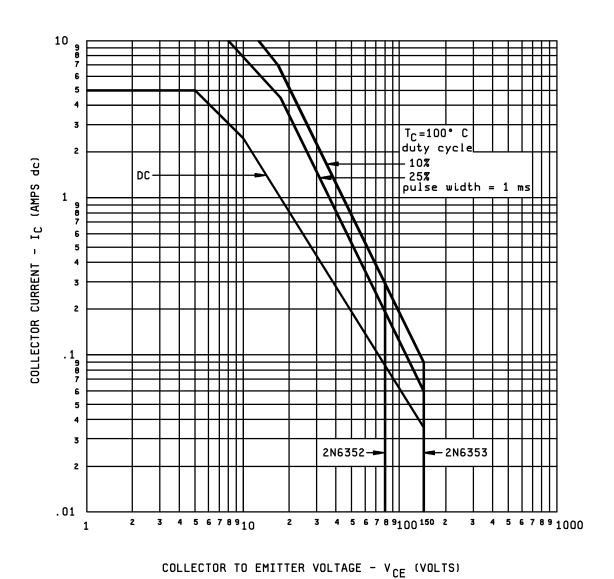


FIGURE 7. Maximum safe operating area graph for types 2N6352 and 2N6353.

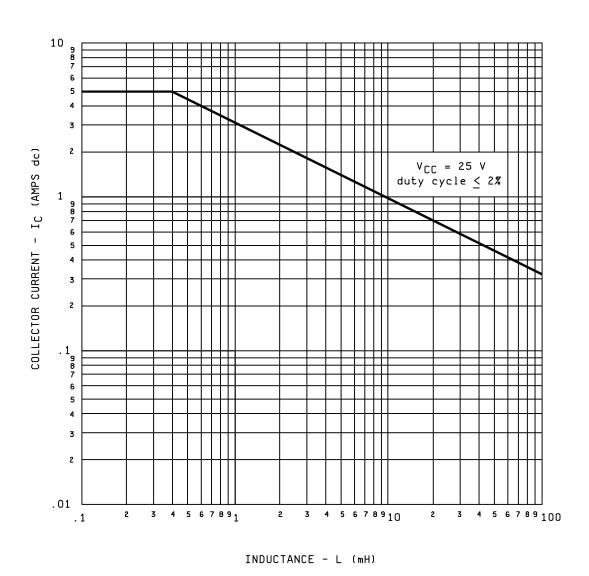


FIGURE 8. Safe operating area for switching between saturation and cutoff – (unclamped inductive load).

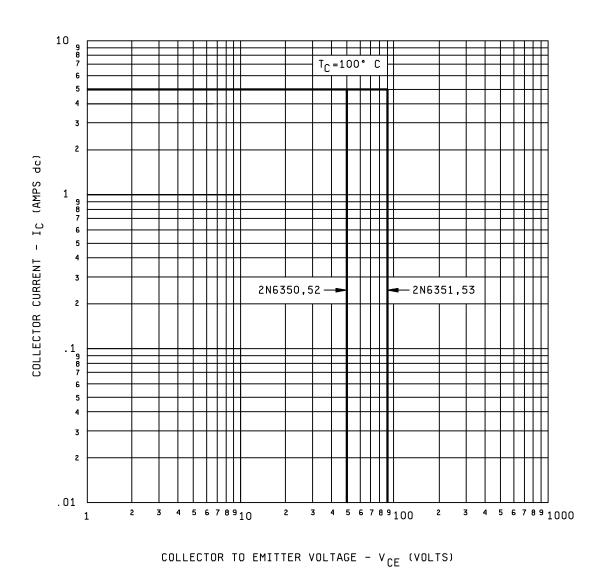


FIGURE 9. Safe operating area for switching between saturation and cutoff – (clamped inductive load).

#### 5. PACKAGING

- 5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DoD personnel, these personnel need to contact the responsible packaging activity to ascertain requisite packaging requirements. Packaging requirements are maintained by the Inventory Control Points' packaging activity within the Military Department or Defense Agency, or within the Military Department's System Command. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.
- 5.2 <u>Mechanical damage</u>. Packaging shall prevent mechanical damage of the devices during shipping and handling and shall not be detrimental to the device.

#### 6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

- 6.1 Intended use. The notes specified in MIL-PRF-19500 are applicable to this specification.
- 6.2 Acquisition requirements. Acquisition documents must specify the following:
  - a. Title, number, and date of this specification.
  - b. Issue of DODISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.2.1).
  - c. The lead finish as specified (see 3.4.1).
  - d. Type designation and quality assurance level.
  - e. Packaging requirements (see 5.1).
- 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturer's List QML No.19500 whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center, Columbus, ATTN: DSCC-VQE, P.O. Box 3990, Columbus, OH 43216-5000.
- 6.4 <u>Suppliers of JANHC and JANKC die</u>. The qualified die suppliers with the applicable letter version (example, JANHCA2N6350) will be identified on the QML.

JANC ordering information					
PIN	Manufacturers				
	43611				
2N6350	JANHCA2N6350 JANKCA2N6350				

6.5 Changes from previous issue.	Marginal notations are not used in this revision to identify changes with
respect to the previous issue due to the	ne extensiveness of the changes.

Custodian: Army - CR Navy - EC NASA – NA DLA - CC

(Project 5961-2301)

Preparing activity: DLA - CC

Review activities:

Army - AV

# **INSTRUCTIONS**

- 1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
- 2. The submitter of this form must complete blocks 4, 5, 6, and 7.
- 3. The preparing activity must provide a reply within 30 days from receipt of the form.

5. The preparing activity must provide a re	cpry within oo days from receipt or the form.							
NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.								
I RECOMMEND A CHANGE:	1. DOCUMENT NUMBER MIL-PRF-19500/472B	2. DOCUMENT DATE 000710						
3. <b>DOCUMENT TITLE</b> SEMICONDUCTOR DEVICE, DARLINGTON TRANSISTOR, NPN, SILICON, POWER TYPES 2N6350, 2N6351, 2N6352 AND 2N6353 JAN, JANTX, JANTXV, JANHC AND JANKC								
4. NATURE OF CHANGE (Identify parag	raph number and include proposed rewrite, if possi	ble. Attach extra sheets as needed.)						
5. REASON FOR RECOMMENDATION								
6. SUBMITTER								
a. NAME (Last, First, Middle initial)	b. ORGANIZATION							
c. ADDRESS (Include Zip Code)	d. TELEPHONE (Include Area Code) COMMERCIAL DSN FAX EMAIL	7. DATE SUBMITTED						
8. PREPARING ACTIVITY								
Point of Contact     Alan Barone	b. TELEPHONE Commercial DSN FAX 614-692-0510 850-0510 614-692-6939	EMAIL alan_barone@dscc.dla.mil						
c. ADDRESS Defense Supply Center Columbus, ATTN: DSCC-VAC, 3990 East Broad Street, Columbus, OH 43213-1199	IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT: Defense Standardization Program Office (DLSC-LM) 8725 John J. Kingman, Suite 2533, Fort Belvoir, VA 22060-6221 Telephone (703) 767-6888 DSN 427-6888							
D Form 1436 Feb 1000 (FC)	Provious aditions are absolute	WHS/DIOD Eab 00						